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D2282-043
Job Sheet 168165



Nov 20

Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/17/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		11/16/17	0.00	0.00	Start Up Large Fab1		17-11-23
100	Large Fab	25 pcs		11/16/17	0.00	10.29	Large Fab 1		17-11-23
110	Small Fab	25 pcs		11/16/17	0.00	1.70	Small Fab		17-11-23
120	QC	25 pcs		11/16/17	0.00	0.00	QC9		17-11-23
130	Small Fab	25 pcs		11/17/17	0.00	1.70	Small Fab U/A		17-11-24
150	QC	25 pcs		11/17/17	0.00	0.00	QC5		17-11-24
160	Packaging	25 pcs		11/17/17	0.00	0.00	Packaging3		21
170	QC21-SA	25 Ea		11/17/17	0.00	0.00	QC21		21

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod _____ Dwg Rev: 9-09

Descriptions: 110 - 1- Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***

130 - 1 -Tumble

160 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2281	25	2	0	0
	D2282-7	50	26	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____

DISPOSITION**AGAINST DEPARTMENT/PROCESS**
 work ☐
 scrap ☐
 as-is ☐
 used ☐

 Skid-tube ☐
 Machining ☐
 Thermoforming ☐
 Large Fab ☐

 Cross tube ☐
 Small Fab ☐
 Finishing ☐
 Composite ☐

 Water Jet ☐
 Prod. Eng. Coord. ☐
 Rec/Store/Packaging ☐
 Supplier ☐

 Engineering ☐
 Quality ☐
 Other ☐

QTY Effective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**FAULT CATEGORY**
☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence
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 Mfg Date: 11/22/17
 Job No: 168165
D2282 - 043**Start up Operation****S012517****Saddle Assembly****PART NO:****Revision:****Operation:****Change No:**Past Expiry Date ☐Manufacturing Process ☐Misidentified ☐Past Due ☐OTHER : ☐